WOOD GRILLS FOR BBS & PTS SERIES BACK BARS

SINGLE CONTROL GRILL
SEE SHEETS 2 THRU 4 FOR ASSEMBLY DETAILS

DUAL CONTROL GRILL
SEE SHEETS 5 THRU 7 FOR ASSEMBLY DETAILS

PASS THROUGH REAR GRILL
SEE SHEETS 8 THRU 10 FOR ASSEMBLY DETAILS

SINGLE CONTROL LOW HEIGHT GRILL
SEE SHEETS 11 THRU 13 FOR ASSEMBLY DETAILS

MODELS:
BBS
BBSN
DDC
DDS
SDBS SERIES

MODEL
DZS60

MODELS:
PTS SERIES
SDPS60

MODELS:
LOW HEIGHT

SW C:\Perlick\Engineering\Legacy\Deg\6702607893
FRONT GRILL, WITH SINGLE CONTROL FOR: BBS, BBSN, DDC, DDS, SDBS SERIES

BBS60 SHOWN

RE-USE SCREWS FROM SHEET METAL GRILL

SLOTS PER DETAIL B (SHEET 4) TO CLEAR FLANGE OF DRIP PAN

ALING BOTTOM EDGE OF TAPE TO BOTTOM OF CENTER BRACE

REAR VIEW

ITEM NO. PART NUMBER DESCRIPTION QTY.
1 67916-1 FOAM TAPE, .250" POLYETHER, 12" LONG, CUSTOM WOOD GRILL 1
2 67894-1 WOOD GRILL MOUNTING BRACKET 1
3 67688-1 Standoff, Grille, Back Bar 1
4 M00502-135 Screw, Machine, #8-32 x 2-1/2" Lg, Phillips Truss Head 1
5 M00600-080 WASHER, FLAT, #8, TYPE 302SS 1

48 X 1.0" PAN HEAD WOOD SCREWS NOT PROVIDED.

REAR VIEW
USE SHEET METAL BRACKET AS TEMPLATE TO DRILL 7/64" X 3/4" DEEP HOLES.

SECTION K-K
SCALE 1 : 4

BREAK SHARP EDGES - .015 X 45°
RADIUS SHARP FILLETS - .015 TO .031

DIMENSIONS ARE IN INCHES

TOLERANCES:
.X = ±.1,
.XX = ±.03,
.XXX = ±.015,
ANGULAR: ±1.5°,  FRACTIONS: ±1/64

FRONT GRILL, WITH SINGLE CONTROL FOR: BBS, BBSN, DDC, DDS, SDBS SERIES

CONTROL OPENING

TOP CROSS BRACE

SECTION B-B
SCALE 1 : 4

USE SHEET METAL BRACKET AS TEMPLATE TO DRILL 7/64" X 3/4" DEEP HOLES.

CONTROL COVER

CENTE BRACE

LEFT SIDE RAIL

RIGHT SIDE RAIL

BOTTOM BRACE

REAR VIEW
### FRONT GRILL WITH DUAL CONTROLS FOR DZS60 BACK BAR

#### Slot Per Detail B (Sheet 7)
To clear drip pan flange

#### Align Bottom Edge of Tape
To bottom of center brace

#### Re-use Screws from Sheet Metal Grill

### Bill of Materials

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>67916-1</td>
<td>Foam Tape, .250&quot; Polyester, 12&quot; Long, Custom Wood Grill</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>67894-1</td>
<td>Wood Grill Mounting Bracket</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>67688-1</td>
<td>Standoff, Grille, Back Bar</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>M00502-135</td>
<td>Screw, Machine, #8-32 x 2-1/2&quot; Lg, Phillips Truss Head</td>
<td>1</td>
</tr>
</tbody>
</table>

#### Notes
- .48 x 1.0 pan head wood screw (4) not provided.
- Break sharp edges - .015 x 45°
- Radius sharp fillets - .015 to .031

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**Perlick Corporation**

**Milwaukee, Wisconsin**

**Wood Grill, Dual Zone Assembly**

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**Revision History**

- B 9/26/2017 JMP
- A 8/7/2013 CJT
- CJT 5/09/2018

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**Notes:**
- Dimensions are in inches [mm].
- Tolerances:
  - .X = ±.1,
  - .XX = ±.03,
  - .XXX = ±.015,
  - Angular: ±1.5°,
  - Fractions: ±1/64

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**Purchase Rec.**
- RELEASE FOR PRODUCTION
- 8/7/2013

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**REVIEWS:**
- ADDED LOW HEIGHT GRILLE
  - D 10/10/2018

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**Drawings:**
- KDS 10/19/2016
- KDS 5/09/2018
- JMP 6/26/2017
- CJT 5/09/2018

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**See Bill of Material**

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**References:**
- KIT 67893-1
- SCALE = 1:12
- SHEET 5 OF 13
PASS THROUGH REAR GRILL

SINGLE CONTROL GRILL

RE-USE SCREWS FROM SHEET METAL GRILL

CONTROL SIDE, COMPRESSOR UNIT

SDPT60 SHOWN

SLOT PER DETAIL B (SHEET 4) TO CLEAR DRIP PAN FLANGE

ALING BOTTOM EDGE OF TAPE TO BOTTOM OF CENTER BRACE

MODEL NUMBERS: PTS SERIES

SDPT SERIES

ITEM NO. PART NUMBER DESCRIPTION QTY.
1 67894-1 WOOD GRILL MOUNTING BRACKET 1
2 67888-1 Standoff, Grille, Back Bar 1
3 M00502-135 Screw, Machine, #8-32 x 2-1/2" Lg. Phillips Truss Head 1
4 M00600-080 WASHER, FLAT #8 TYPE 302SS 1
5 67916-1 FOAM TAPE (12.0") 1

#8 X 1.0" PAN HEAD WOOD SCREWS (4) NOT PROVIDED.

FOR SINGLE CONTROL GRILL DETAILS SEE SHEETS 5 THRU 7

For Grill Details See Sheets 3 & 4

DIMENSIONS ARE IN INCHES

TOLERANCES:
.X = ±.1
.XX = ±.03
.XXX = ±.015

ANGULAR: ±1.5°

FRACTIONS: ±1/64

WOOD GRILL, PASS THROUGH SET-UP

Milwaukee, Wisconsin
USE SHEET METAL BRACKET AS TEMPLATE TO DRILL 7/64" X 3/4" DEEP HOLES.
<table>
<thead>
<tr>
<th>ITEM NO.</th>
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<tr>
<td>1</td>
<td>67894-1</td>
<td>WOOD GRILL MOUNTING BRACKET</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>67688-1</td>
<td>Standoff, Grille, Back Bar</td>
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</tr>
<tr>
<td>3</td>
<td>M00502-135</td>
<td>Screw, Machine, #8-32 x 2-1/2&quot; Lg, Phillips Truss Head</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>M00600-080</td>
<td>WASHER, FLAT, #8, TYPE 302SS</td>
<td>1</td>
</tr>
</tbody>
</table>

#8 x 1.0 PAN HEAD WOOD SCREW (4) NOT PROVIDED

DIMENSIONS ARE IN INCHES
TOLERANCES:

- .0135 THRU .125: .004
- .1260 THRU .250: .005
- .2510 THRU .500: .006
- .5010 THRU .750: .008
- .7510 THRU 1.000: .010
- 1.001 & UP: .012

BREAK SHARP EDGES - .015 X 45°
RADIUS SHARP FILLETS - .015 TO .031

UNLESS OTHERWISE SPECIFIED:

MATERIAL:

302 STAINLESS STEEL

SIGNATURES

DATE: 10/10/2018

DRAWN BY: KS

APPROVED BY: KS

REFERENCES:

PART NO.: 67893

PURCHASE REC.: 67893

SCALE = 1:8

SHEET 11 OF 13

Perlick Corporation
Milwaukee, Wisconsin

REVISED SINGLE CONTROL GRILL
FOR CLEARANCE AROUND CONTROL

9/26/2017 JMP
RELEASE FOR PRODUCTION

A 8/7/2013 CJT

ADDED LOW HEIGHT GRILLE

5/09/2018 KDS
REVISED SPOKES CONTROL GRILL
FOR CLEARANCE AROUND CONTROL

67894-1 WAS 65861-1
67916-1 WAS 63825-12

6/1/2018 CJT
RELEASED KIT

6/1/2018 KDS
ADDED LOW HEIGHT GRILLE

5/09/2018 KDS
REVISED SPOKES CONTROL GRILL
FOR CLEARANCE AROUND CONTROL

67894-1 WAS 65861-1
67916-1 WAS 63825-12

5/09/2018 KDS
REVISED SPOKES CONTROL GRILL
FOR CLEARANCE AROUND CONTROL

67894-1 WAS 65861-1
67916-1 WAS 63825-12

5/09/2018 KDS
REVISED SPOKES CONTROL GRILL
FOR CLEARANCE AROUND CONTROL

67894-1 WAS 65861-1
67916-1 WAS 63825-12

8/7/2013 CJT
ADDED LOW HEIGHT GRILLE